

Date: Wednesday, 24/09/2008 7:16:02 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	AUTOMATIC DOOR OPENER KIT	
Job Number :	42263	Part Number :	D412698023	
Estimate Number :	12943	Drawing Number :	IIN D412-698 REV D	
P.O. Number :		Project Number :	N/A	
This Issue :	24/09/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	E	
First Issue :	/ /	Material :		
Previous Run :	40441	Due Date :	01/10/2008	Qty: 4 Um: Each
Written By :				
Checked & Approved By :				
Comment :	Est Rev: A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by: LL			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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NO 08.9.24



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG002

SS 08/09/24

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D355211	Door Prop
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 38165

SS 08/09/24 (x4)

4.0	D35945	Door Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Door Doubler

batch: 40363

SS 08/09/24 (x4)

5.0	D3594043	Floor Doubler Assembly, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Floor doubler ass'y LH

Batch: 39575 x2 40476 x2

SS 08/09/24 (x4)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Floor doubler ass'y RH

Batch:

40477

SS 08/09/24 (4)

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

BALL STUD

Batch:

B38113 x1 B40478 x7

SS 08/09/24 (4)

8.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

nut plate

batch:

M108583

SS 08/09/24 (4)

9.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Rivet

batch:

M1021

SS 08/09/24 (4)

10.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Batch:

M14477 x4
M17619 x4

There 4 components except it.
SS 08/09/24 (4)

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/09/24 (4)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

Rev B

SS 08/09/24 (4)

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Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/24

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C208/09/24